

Work Order ID 53181

October 26, 2009 10:12:13 AM



Page 1

Item ID: D2537

Revision ID: A1

Item Name: Bushing

Start Date: 26/10/2009 Start Qty: 40.00

Required Date: 03/11/2009 Req'd Qty: 40.00

Reference:

Accept



Setup Start



Stop



Cus Item ID:

Customer:

Approvals:

Process Plan: *R/*

Date: *09-10-24*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2537	Rev A1								
100		0.00							
	Hardinge CNC LATHE SMALL								
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	1-Machine as per Folio FA273□2-Deburr and Tumble								
110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									
120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control									

60 *✓*

60 *✓*

60 *✓*

60

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Item ID: D2537

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Bushing

Start Date: 26/10/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 03/11/2009 Req'd Qty: 40.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: <u>Soy</u>	0.00							
Packaging	Memo	0.00							
Packaging									
140 	QC21 - Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/10/30 (60)

09/10/30 MF 09-10-30

Picklist Print

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Work Order ID: 53181



Parent Item: D2537RevA1



Parent Item Name: Bushing



Start Date: 26/10/2009

Required Date: 03/11/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R.500 		Purchased	No			100	f	9.2000	4.8253			
304 SS roundbar .500												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

9.2

108415

2

111323

7.2

M113006

6.8 Pt 51209/10/29

DART



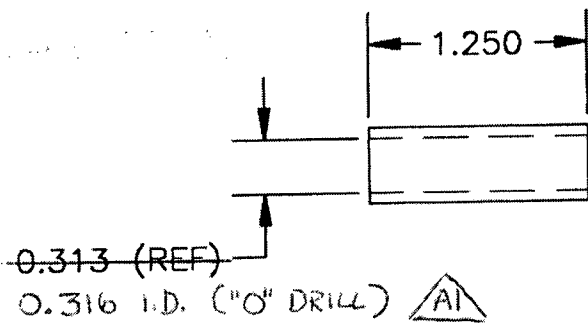
DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M.	APPROVED B.W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
AI 02.08.30 up 95		0.316 WAS 0.313	

RELEASED
96/07/26 P20



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53181

B-109-10-26



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL
OR 0.065 WALL
KE 99.09.07